

Facile Preparation of One-Dimensional Wrapping Structure: Graphene Nanoscroll-Wrapped of Fe_3O_4 Nanoparticles and Its Application for Lithium-Ion Battery

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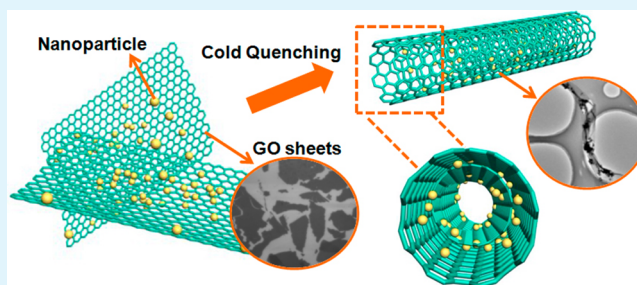
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Supporting Information

ABSTRACT: Graphene nanoscroll (GNS) is a spirally wrapped two-dimensional (2D) graphene sheet (GS) with a 1D tubular structure resembling that of a multiwalled carbon nanotube (MWCNT). GNS provide open structure at both ends and interlayer galleries that can be easily intercalated and adjusted, which show great potential applications in energy storage. Here we demonstrate a novel and simple strategy for the large-scale preparation of GNSs wrapping Fe_3O_4 nanoparticles (denoted as Fe_3O_4 @GNSs) from graphene oxide (GO) sheets by cold quenching in liquid nitrogen. When a heated aqueous mixed suspension of GO sheets and Fe_3O_4 nanoparticles is immersed in liquid nitrogen, the in-situ wrapping of Fe_3O_4 nanoparticles with GNSs is easily realized. The structural conversion is closely correlated with the initial temperature of mixed suspension, the zeta potential of Fe_3O_4 nanoparticles and the immersion way. Remarkably, such hybrid structure provides the right combination of electrode properties for high-performance lithium-ion batteries. Compared with other wrapping structure, such 1D wrapping structure (GNSs wrapping) effectively limits the volume expansion of Fe_3O_4 nanoparticles during the cycling process, consequently, a high reversible capacity, good rate capability, and excellent cyclic stability are achieved with the material as anode for lithium storage. The results presented here may pave a way for the large-scale preparation of GNS-based materials in electrochemical energy storage applications.

KEYWORDS: graphene nanoscroll, graphene, Fe_3O_4 , one-dimensional wrapping, lithium-ion batteries



INTRODUCTION

Electrode materials (i.e., anode and cathode materials) play dominant roles in the performance of lithium-ion batteries.¹ For anode materials, many materials with superior capacity, such as Si,^{2,3} Sn,^{4,5} and transition metal oxides (Fe_3O_4 , Fe_2O_3 , Co_3O_4 , TiO_2 , etc.),^{6–14} are being studied and significant achievements have been obtained.¹⁵ However, these high-capacity materials are still with a problem of rapid capacity fading because of pulverization during cycling, which leads to the breakdown of electrical connection of anode materials from current collectors.¹⁵ Many strategies, such as nanostructuring, designing unique configurations, controlling pore structures, and combining micro- and nanostructures, have been employed to solve these problems.¹⁶ Moreover, different carbons (amorphous carbon, mesoporous carbon, and carbon nanotubes) wrapping is also an efficient approach for improving

electrochemical performance of the active materials in lithium-ion batteries by notable electronic conductivity improvement.^{17–21} Among them, graphene is a very ideal material for improving the electrochemical performance of the active materials because of its outstanding properties, including great mechanical stiffness, strength, and elasticity, very high electrical and thermal conductivity, and large surface area.²² For instance, most of the active materials are deposited on three-dimensional (3D) graphene foam or encapsulated as a core in graphene shell, and show excellent electrochemical performance.²²

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Graphene nanoscroll (GNS), a new kind of graphene-based material, is a spirally wrapped 2D graphene sheet (GS) with a 1D tubular structure resembling that of a multiwalled carbon nanotube (MWCNT).^{23–26} Compared with CNT, GNS provides open structure at both ends and interlayer galleries that can be easily intercalated and adjusted, which shows great potential applications in energy storage.^{27–29} In addition, the open structure feature of GNS ensures the continuous conducting pathways for electrons through the electrodes and the geometry also can promote facile strain relaxation during battery operation. Thus, the synergistic combination of GNS with structural stability, efficient electron transport pathway and metal oxide materials with superior capacity, may result in the enhancement of the electrochemical performance.²⁹ However, almost all of studies on the applications of GNS focus on theoretical predictions and calculations. It is mainly restricted from the difficulty in the preparation of GNS-based materials.^{25,30} So far, there is only a report on the successful preparation of GNS wrapped nanomaterials.²² In that work, V_3O_7 nanowires are used as the template to prepare GNS wrapped V_3O_7 nanowires (V_3O_7 @GNS). The unique structure of GNS provides space for the volume expansion and shows space confining effect for inhibiting the agglomeration of V_3O_7 nanowire, thus leading to remarkable electrochemical properties.²² However, this method is only suitable for preparing GNS wrapped nanowires materials.

In this paper, we demonstrate a novel and simple method for the large-scale preparation of GNSs wrapping Fe_3O_4 nanoparticles (denoted as Fe_3O_4 @GNSs) from GO aqueous suspension by simple cold quenching in liquid nitrogen, freeze-drying and subsequent thermal reduction. More interestingly, the as-made Fe_3O_4 @GNSs material provides the right combination of electrode properties for high-performance lithium-ion battery. As a consequence, a high reversible capacity, good rate capability, and excellent cyclic stability are achieved with the material as anode for lithium storage.

EXPERIMENTAL SECTION

Preparation of GO Sheets and Fe_3O_4 Nanoparticles. First, GO sheets were respectively prepared by modified chemical exfoliation,³¹ using natural flake graphite (32 mesh). Fe_3O_4 nanoparticles were prepared by a hydrothermal method as reported by Li et al.³² and Ha et al.³³ Firstly, 1.35 g of $FeCl_3 \cdot 6H_2O$ was dissolved into 25 mL of ethylene glycol under stirring. Afterward, 2.7 g of sodium acetate and 1.0 g of trisodium citrate were added into the above solution with vigorous stirring. The mixed solution was transferred in a Teflon-lined autoclave (with a volume of 50 mL) and then heated at 200 °C for 10 h. After being cooled to room temperature, the precipitate was washed with ethanol and deionized water several times, and then dried at 25 °C in a vacuum oven.

Fabrication of Fe_3O_4 @GNSs. The Fe_3O_4 aqueous dispersion (1.0 mg mL⁻¹, 50 mL) and the GO suspension (1.0 mg mL⁻¹, 120 mL) were mixed together with aid of sonication for 5 min. After that, three comparative experiments were done as follows. (1) A plastic tube with the mixed suspension was heated up to 80 °C, and then put into liquid nitrogen. The completely frozen solid was suffered the vacuum freeze-drying to remove water and then reduced by thermal treatment at 300 °C in argon atmosphere. (2) The mixed suspension was heated up to 80 °C and rapidly poured in liquid nitrogen. The following drying and reduction were the same as 1. (3) The mixed suspension was dried by traditional vacuum freeze-drying method.

In addition, to further adjust the wrapping structure of GNSs, we first surface-modified as-prepared Fe_3O_4 nanoparticles by dilute hydrochloric acid (HCl) and sodium citrate solutions, respectively.³⁴ In detail, Fe_3O_4 nanoparticles (1.0 g) was dispersed in 1 M HCl

aqueous solution with aid of sonication for 5 min, and the upper yellow solution was removed by magnetic separation. After that, these Fe_3O_4 nanoparticles were dispersed in 5 wt % aqueous solution of sodium acetate under stirring for 1 h. The modified Fe_3O_4 nanoparticles were collected by magnetic separation followed by washing with water and dry in vacuum. Through the above process, the modified Fe_3O_4 nanoparticles were well-dispersed in water. Subsequently, the same process as the above 1 was run for preparing Fe_3O_4 @GNSs. The amount of Fe_3O_4 nanoparticles used in this process is the same as in 1 and 2. The mass ratio between GNS and Fe_3O_4 is about 1:1.

Characterization. The morphology and structure of GNS-based samples were characterized by scanning electron microscopy (FESEM, JSM 6701F) and transmission electron microscopy (TEM, Tecnai F20, 200 kV). The structure of Fe_3O_4 @GNSs was investigated by powder X-ray diffraction (XRD, Cu K α radiation, Panalytical X' Pert Pro). In addition, the zeta potential measurements of Fe_3O_4 nanoparticles were carried out by Zetasizer nano3600 instrument.

Electrochemical Measurements. The electrochemical properties of anode materials of lithium-ion battery were evaluated by galvanostatic charge/discharge technique. Each working electrode was prepared by mixing 90 wt % active material and 10 wt % PVDF (polyvinylidene difluoride) with aid of *N*-methyl-2-pyrrolidone (NMP) to form a homogeneous slurry, which was then coated onto a copper foil and dried under vacuum at 110 °C for 10 h. The electrodes were assembled into coin cells (CR2032) in an argon-filled glove box by using 1 mol/L $LiPF_6$ in ethylene carbonate (EC) and diethylene carbonate (DEC) (1:1, v/v) as the electrolyte and Li metal as the counter electrode. The assembled coin cells were tested in the voltage range of 0.01–3.0 V (vs Li/Li^+) by using a CT2001A cell test instrument (LAND Electronic Co.). The electrochemical impedance spectroscopy (EIS) measurements were carried out over the frequency range from 100 kHz to 0.1 Hz using an electrochemical working station (CHI660D, Shanghai, China). All electrochemical measurements were carried out at 25 °C in a digital biochemical incubator and the specific capacity was calculated on the basis of the weight of anode active material (total mass of GNSs and Fe_3O_4 nanoparticles).

RESULTS AND DISCUSSION

Preparation and Characterization of Fe_3O_4 @GNSs.

Figure 1 is the schematic diagram of the synthetic route of

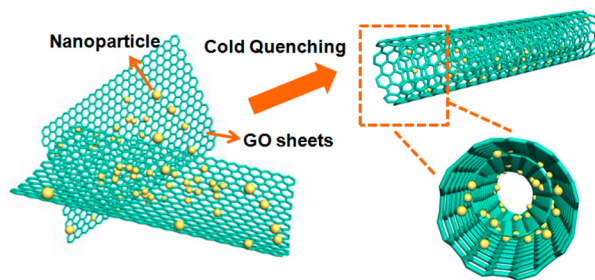


Figure 1. Schematic diagram of synthetic route of Fe_3O_4 @GNSs composite.

Fe_3O_4 @GNSs composite. GO sheets was prepared by the chemical exfoliation from graphite according to the reported method,³¹ and the SEM images of the GO sheets is shown in Figure 2a. As we know, Fe_3O_4 anode material has attracted considerable attention because of its high theoretical specific capacity (~ 927 mAh g⁻¹), low processing cost, natural abundance as well as eco-friendliness.^{15,35} In our work, we choose the Fe_3O_4 nanoparticles as the intercalated material. To this end, Fe_3O_4 nanoparticles used in our experiment were prepared by a simple hydrothermal method.^{32,33,36,37} Images b

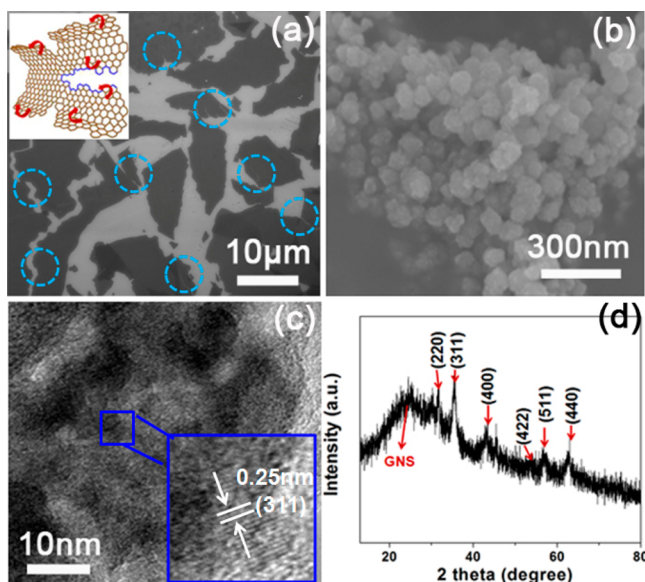


Figure 2. (a) SEM image of GO sheets. The circle parts in the image clearly show the cracks on GO sheets. Inset is the rolling tendency and direction of GO sheet. (b) Representative SEM image of as-made Fe_3O_4 nanoparticles and (c) TEM images of Fe_3O_4 nanoparticles. Inset is the corresponding HRTEM image. (d) XRD pattern of Fe_3O_4 @GNSs.

and c in Figure 2 shows the SEM and TEM images of the as-made Fe_3O_4 nanoparticles.

The key steps for preparation Fe_3O_4 @GNSs materials is cold quenching by liquid nitrogen (Figure 1). The mixed suspension of GO and Fe_3O_4 nanoparticles in a plastic box was heated up to 80°C , the plastic box with the hot GO suspension was put into liquid nitrogen quickly for cold quenching. We consider that the nanoparticles dispersed in the GO aqueous suspension might be wrapped with GO sheets during the GO rolling process. The frozen suspension is freeze-dried, and finally the dried product was thermally reduced under an argon atmosphere. The whole experimental process is quite simple and has high output.

Following the process showed before, we can obtain the Fe_3O_4 @GNSs materials and the results are shown in Figures 3a, 3d, 4a, and 4d (denoted as sample I). When a plastic tube with the hot GO- Fe_3O_4 mixed suspension is put into liquid nitrogen, the GO sheets roll up to form GNS and Fe_3O_4 nanoparticles intercalate into the galleries between GNS interlayers. It is worth noting that most GNSs have the diameters ranging from 400 to 800 nm. The thickness of the

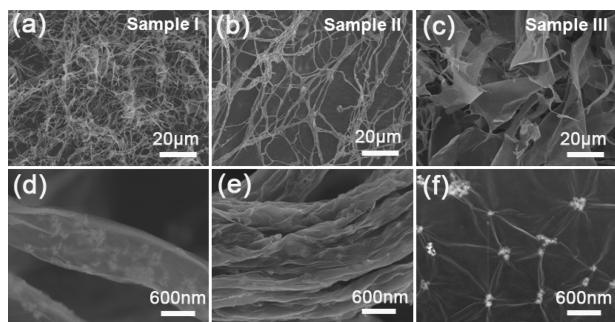


Figure 3. SEM images of three kinds of samples: (a, d) sample I, (b, e) sample II, and (c, f) sample III.

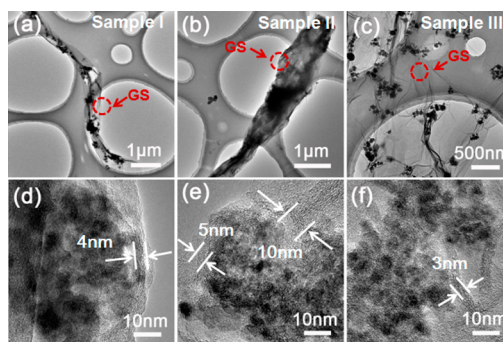


Figure 4. TEM images of three kinds of samples: (a, d) sample I, (b, e) sample II, and (c, f) sample III.

GNS wall is about 4 nm and the Fe_3O_4 nanoparticles can be viewed clearly (Figure 4a, d). Figure 2d shows its typical XRD pattern that has the signals of crystalline GNSs and Fe_3O_4 . More interestingly, some GNSs with Fe_3O_4 nanoparticles connect each other to form a 3D network. As shown in Figure 2a, there are many cracks existing on the initial GO sheets due to the unavoidable breaking of GO sheets during the vigorous oxidation and exfoliation.³¹ We believe that, during the cold quenching process, the GO sheets roll up along the direction of the arrow (Figure 2a inset) and the connection point is formed (see Figure S1 in the Supporting Information). These branches connected and twined with the adjacent ones to minimize the total surface energy and the 3D network of GNSs is formed.³⁸

To clarify the forming process of Fe_3O_4 @GNSs and define the key parameters during the process, we studied the relationship between the structure of product and the experimental parameters. In our study, four factors (liquid nitrogen, the temperature of the initial GO- Fe_3O_4 mixed suspension, the zeta potential of Fe_3O_4 nanoparticles and the cold quenching mode) were systematically investigated. The detailed preparation processes of different Fe_3O_4 @GNSs samples are described in the Experimental Section. As shown in Figure S2 in the Supporting Information, when the traditional vacuum freeze-drying machine was used to freeze and dry the GO- Fe_3O_4 mixed suspension, the GO sheets and the Fe_3O_4 nanoparticles aggregate together in the product. It indicates that the extremely low temperature (about -196°C) of liquid nitrogen is the very important key factor for the formation of Fe_3O_4 @GNSs. As shown in Figure S3 in the Supporting Information, when a plastic tube with room-temperature GO- Fe_3O_4 suspension was put into liquid nitrogen, the Fe_3O_4 nanoparticles are not wrapped with GNSs in the corresponding product. According to the mechanism of GNS formation, the rolling process is dominated by two major energetic contributions including the increase of the elastic energy and the decrease of the free energy on a GS.³⁰ Therefore, on aspect of energy, when the hot GO suspension is put into the liquid nitrogen, more temperature difference is provided, resulting in that the rolling level for the hot GO suspension is much better than that for the room temperature GO suspension. The as-prepared Fe_3O_4 nanoparticles were firstly surface-modified by dilute hydrochloric acid and sodium citrate solutions to change the surface charges of Fe_3O_4 nanoparticles.³⁴ This modification is relative to the increase of surface negative charges of Fe_3O_4 nanoparticles (The zeta potential of the nanoparticles decreases from -41.2 mV to -50.1 mV). The wrapping structure of the final Fe_3O_4 @GNSs would be obviously changed after carrying out the same process for

preparing sample I. As shown in Figures 3b, 3e, 4b, and 4e, in the final product (denoted as sample II), many GSs roll up together with Fe_3O_4 nanoparticles, resulting in the formation of fat fibrous structure. The thickness of the graphene wrinkle or GNS wall is 5–10 nm (Figure 4e), which is much thicker than that for the sample I. On the basis of these results, we infer that the charge amount on Fe_3O_4 nanoparticles plays an important role in the above rolling process. The increase charge may promote the rolling process but the concrete reason is still not clear and should be probed in the near future. As for the cold quenching mode aspect, two comparative experiments were done at the same time. When the hot GO- Fe_3O_4 mixed suspension was poured into liquid nitrogen directly, in the final product (denoted as sample III) as shown in Figure 3c, 3f, 4c, 4f, the Fe_3O_4 nanoparticles are embedded in the crinkled, thin and flexible GSs instead of GNSs. The wrinkle width is about 3 nm. This may be because the mixed suspension directly poured into liquid nitrogen was frozen so quickly that the GO sheets have no time to roll up.

To verify the fact that the Fe_3O_4 nanoparticles exist in the interlayers instead of the center of a GNS, the sample II was put in ethanol and sonicated for 15 min in order to open the GNSs, and Figure 5 shows the TEM images of the treated sample. As

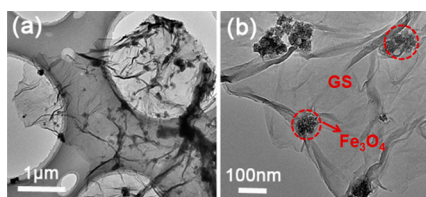


Figure 5. (a, b) TEM images of an opened GNS; b is the enlarged image of a.

the images show, the GNS can be opened and the Fe_3O_4 nanoparticles disperse on the whole sheet. It indicates that the Fe_3O_4 nanoparticles indeed exist in the interlayers of GNS.

Electrochemical Performances. As we know, the theoretical specific capacity of Fe_3O_4 is $\sim 927 \text{ mAh g}^{-1}$. However, this high-capacity material is still with a problem of rapid capacity fading just as shown in Figure 6. The Fe_3O_4 nanoparticles used as anode material show a poor cycling life, and the discharge capacity is only 22 % of the initial capacity after 50 cycles at 0.1 C (1 C = 1000 mAh g^{-1}). Carbons (including amorphous carbon, graphene)-wrapped Fe_3O_4 as anode material has shown improved cyclability and rate performance compared with pure Fe_3O_4 .^{36,39–43} In our system,

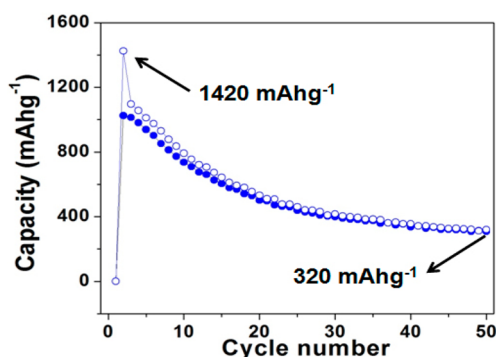


Figure 6. Cycling stability for the pure Fe_3O_4 nanoparticles at 0.1 C.

as shown in comparison, after the same quantity of Fe_3O_4 nanoparticles were wrapped with GNSs (to form sample I and sample II) or GSs (to form sample III), the electrochemical properties are remarkably improved. Figure 7 shows the electrochemical properties for the three hybrid materials. Figure 7a displays their charge/discharge profiles of the first cycle at 0.1 C. The charge and discharge curves present a voltage plateau at $\sim 0.8 \text{ V}$, which closely follows earlier reports on Fe_3O_4 anode materials.^{15,35,39} Among them, the first discharge capacity of sample I is able to reach $\sim 1720 \text{ mAh g}^{-1}$, which is much higher than that of sample II ($\sim 1400 \text{ mAh g}^{-1}$) and sample III ($\sim 1410 \text{ mAh g}^{-1}$). Similarly, the charge capacity of sample I, sample II and sample III is about 1060, 810, and 960 mAh g^{-1} , respectively. The results indicate that the different wrapping type brings out entirely different electrochemical behaviors. Figure 7b shows the charge/discharge cycling performance of the three samples at a current density of 0.1 C for 50 cycles. It is clear seen that the capacity is well-retained for 1D wrapping structure of sample I (1010 mAh g^{-1}) and sample II (770 mAh g^{-1}) over 50 cycles, but the capacity of sample III (2D wrapping structure) decreases from 960 to 840 mAh g^{-1} after 50 cycles. It indicates that the GNS-wrapping (1D wrapping) shows better improvement effect on the cycling stability compared with the GS-wrapping (2D wrapping). This may be due to the open ending of the GNS-wrapping structure that enables us to make the Li^+ transfer more easily during the charge/discharge process, and the GNSs network also enables us to provide an effective conducting network. More importantly, compared with the GSs wrapping, GNSs as a shell-type wrapping could more effectively limit the volume expansion of Fe_3O_4 nanoparticles during the cycling process, resulting in the excellent cycling stability. The stability of the Fe_3O_4 nanoparticles wrapped by GNS (sample II) is examined by TEM after 50 cycles (Figure 8). As show in images a and b in Figure 8, the particles cluster almost maintain their morphology, proving little damage caused by Li^+ insertion/extraction cycles. So it can be concluded that the GNS is very effective in protecting the nanoparticles. Figure 7c shows the rate capability of the three samples. As the curves show, the rate capacity of sample I is much better than that of sample II and sample III at all current rates. The specific capacity of the sample I still retains about 300 mAh g^{-1} at a high rate of 5 C, about 33% of the initial capacity at 0.1 C. The outstanding rate capability also depends on its high electronic conductivity and small volume change during charge/discharge process. However, for sample II, the Fe_3O_4 nanoparticles cannot be utilized sufficiently since so many scrolls that act as a barrier to cut off the Li^+ transfer pathway, resulting in the lowest capacity at all current rates. For the sample III, the Li^+ can transfer from the defects or the edges on the GSs but the transfer way might be longer than that for the sample I, so that its rate performance is not as well as that of sample I. In order to prove this conclusion, the electrochemical impedance spectroscopy (EIS) was performed to experimentally probe Li^+ transfer resistance of these materials, and the corresponding plots are shown in Figure 7d. As the EIS profiles show, sample I exhibits the lowest charge transfer resistance, which means that it has the fastest charge transfer behavior. This result further suggests that Fe_3O_4 @GNSs with open ending is beneficial to the Li^+ transfer, while the full and tight GS-wrapping is resistive to the Li^+ transfer, resulting in the large charge transfer resistance.⁴⁴ We also compare our results with other reported wrapping structure of Fe_3O_4 (Fe_3O_4 @graphene, Fe_3O_4 @carbon,

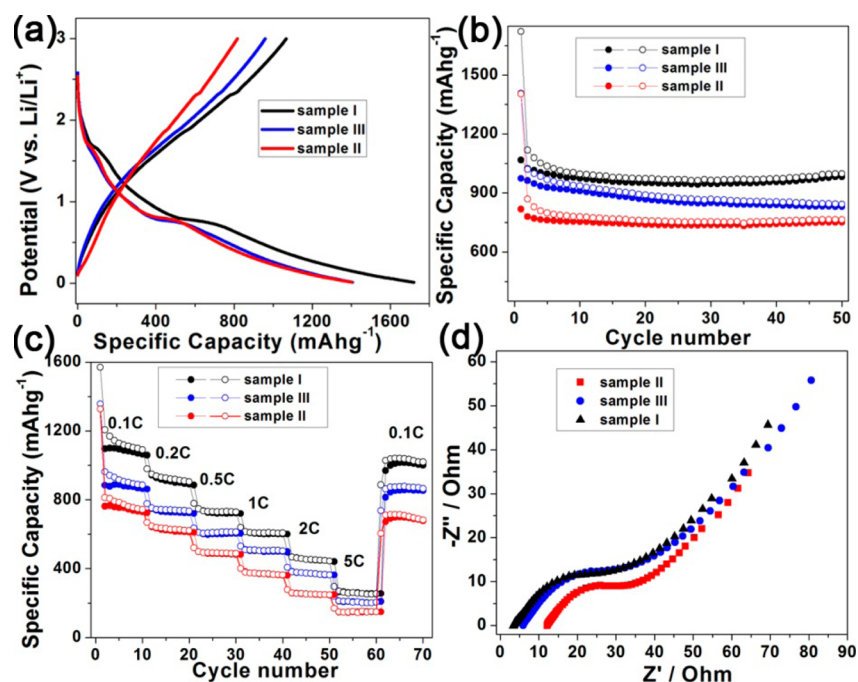


Figure 7. Electrochemical properties of sample I, sample II, and sample III: (a) the first charge/discharge profiles; (b) cyclic stability test at 0.1 C; (c) rate capability from 0.1 to 5 C for 10 cycles; (d) EIS presented as Nyquist plots.

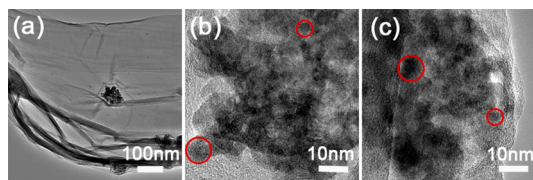


Figure 8. Representative TEM and HRTEM images of sample I (a, b) after 50 cycles and HRTEM images of sample I (c) before cycles. The sonication is used to disperse the electrode material (the GNS mixed with the binder which is added during the electrode prepared process), so the GNS is opened just like that shown in a. But this can not affect the Fe_3O_4 nanoparticle characterization.

Fe_3O_4 @nanotube, graphene foam supported Fe_3O_4 , and graphene@ Fe_3O_4 @carbon), and the data are shown in Table S1 in the Supporting Information. Expect for graphene foam supported Fe_3O_4 ,⁴⁵ graphene@ Fe_3O_4 @carbon⁴⁶ and Fe_3O_4 @carbon@PGC,⁴⁷ the electrochemical performance of Fe_3O_4 @GNSs for lithium-ion battery is better than most of previously reported works.

CONCLUSIONS

We develop a novel and simple method for the large-scale preparation of Fe_3O_4 @GNSs from graphene oxide (GO) sheets by cold quenching in liquid nitrogen. During the cold quenching process, GO sheets are able to roll up into GNSs and the Fe_3O_4 nanoparticles also intercalate in the interlayer galleries of GNS. The initial temperature of mixed suspension, the zeta potential of Fe_3O_4 nanoparticles and the cold quenching mode all have important effects on this structural conversion and three wrapping structures are obtained by change the parameters. The resulting three hybrid anode materials for lithium ion battery show obvious improvement on the electrochemical cycling stability compared with the pure Fe_3O_4 nanoparticles. Among them, the Fe_3O_4 @GNSs (1D wrapping structure) with a few scroll cycles exhibits the best

electrochemical performance including high reversible capacity, good rate capability and excellent cyclic stability. It may be due to its right structure (the open ending and the appropriate scroll cycle number) enable promote the Li^+ transfer and prevent the volume expansion of Fe_3O_4 nanoparticles. These results presented here may open up the possibility for the large-scale preparation of GNSs-wrapped nanomaterials, which may be useful in high-performance energy storage devices.

ASSOCIATED CONTENT

Supporting Information

SEM image of GO- Fe_3O_4 mixed suspension dried by traditional vacuum freeze-drying and GO- Fe_3O_4 mixed suspension at room temperature; comparison of the electrochemical performance of Fe_3O_4 @GNSs with other reported wrapping structures. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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Notes

The authors declare no competing financial interest.

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ABBREVIATIONS

GNS, graphene nanoscroll
 Fe_3O_4 @GNSs, GNSs wrapping Fe_3O_4 nanoparticles

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